ARMSCOR

MODEL 1400 TS

USER'S MANUAL

WARNING:

READ THE INSTRUCTIONS AND SAFETY PRECAUTIONS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM.

DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH YOUR HANDS THOROUGHLY AFTER EXPOSURE.

INSTRUCTIONS FOR OPERATING AND CARE

This rifle is packed and shipped from the factory with the bolt assembly detached.

- TO INSERT BOLT INTO RECEIVER

Before putting the bolt into the receiver, check first if the bolt is cocked. If not, push bolt into the receiver as far as possible, then rotate the bolt handle upward, thus cocking the bolt. With the safety in "F" position and bolt cocked, pull trigger fully, insert bolt into receiver and close fully. Turn bolt handle downward to lock.

- TO MAKE SAFE

Pull safety on right side of the receiver in the direction of the "S" mark. This locks trigger and gun cannot be fired.

- TO OPEN ACTION

Rotate bolt handle upward (this cocks firing pin) and pull fully rearward.

- TO LOAD CARTRIDGE

At open action, insert cartridge directly into the barrel chamber.

- TO CLOSE ACTION

Push bolt handle fully forward and rotate downward.

- TO FIRE

Be sure gun is pointed towards target. With action closed, push safety to "F" position. Pull the trigger. Open action to eject discharge shell.

CARE OF RIFLE

After firing, wipe out bore with clean patch. If firearm is to be stored, use a good grade of gun grease or gun oil in the bore and the outside metal surfaces.

Interior of barrel should be cleaned free of gun grease or gun oil before firing to ease passage of bullet and to prevent swelled bore, injury to barrel or person. Always keep cocking cam in bolt assembly slightly oiled.

CAUTION:

If short cartridges are used, clean chamber after shooting as lead accumulated in the forward end of chamber prevents free chambering of long cartridges. **Consistent use of Caliber .22 Long Rifle Cartridge is recommended.**

The safety in your firearm is correctly designed, fitted and tested. However, any mechanical device can fail. NEVER POINT your firearm at anything but a safe target and never rely upon the safety to justify careless handling

PRODUCT SPECIFICATIONS:

Model	M1400 Target Silhouette
Caliber	22 LR
Action	Bolt Action (Single Action)
Sights	No Sights but with Scope Groove
Barrel Length	23.00 inches (584.20mm) Bull Barrel
Overall Length	41.00 inches
Trigger Pull	2.0 – 2.5 Lbs
Weight	7.75 lbs (Approximate)
Finish	Blued, Glass Bead Blasted
Barrel	Ordnance Steel, Precision Rifled with
	Six (6) Grooves Right Hand Twist (one turn in 16 inches)
Stock	Philippine Hardwood competition Type Stock

	Monte Carlo Style with Check Piece and Rubber Butt Pad
Other Feature	"Gold Inlays" on Barrel Markings
	Each rifle comes with group shots sample
	Specially made barrel with straight and concentric bore to outside diameter as drilled.

PART NAME	PART NUMBER
A- BARREL- RECEIVER ASSEMBLY	
Barrel Receiver Cross Pin	1401
Barrel	14002T
Barrel Take down Stud	1403
Barrel Take down Screw	1404
Barrel Take down Screw Washer	1405
Ejector	140E06
Ejector Screw	1407
Receiver	140E14
Bolt Stopper	18019
Bolt Stopper Pivot Pin	18020
Bolt Stopper Spring	18021
B- BOLT ASSEMBLY	
Bolt	140E15
Cocking Cam	140E16
Cocking Indicator	140E17
Cocking Indicator Spring	140E17A
Cocking Cam Stud	1418
Cocking Cam Stud Retainer	1419
Extractor Left Hand	1421
Extractor Right Hand	1422
Extractor Plunger	1423
Extractor Spring	1424

Firing Pin	1425
Firing Pin Spring	1426
Firing Pin Spring Retainer Pin	1427
Firing Pin Spring Follower	1428
Firing Pin Cross Pin	1429A
Hammer	1429

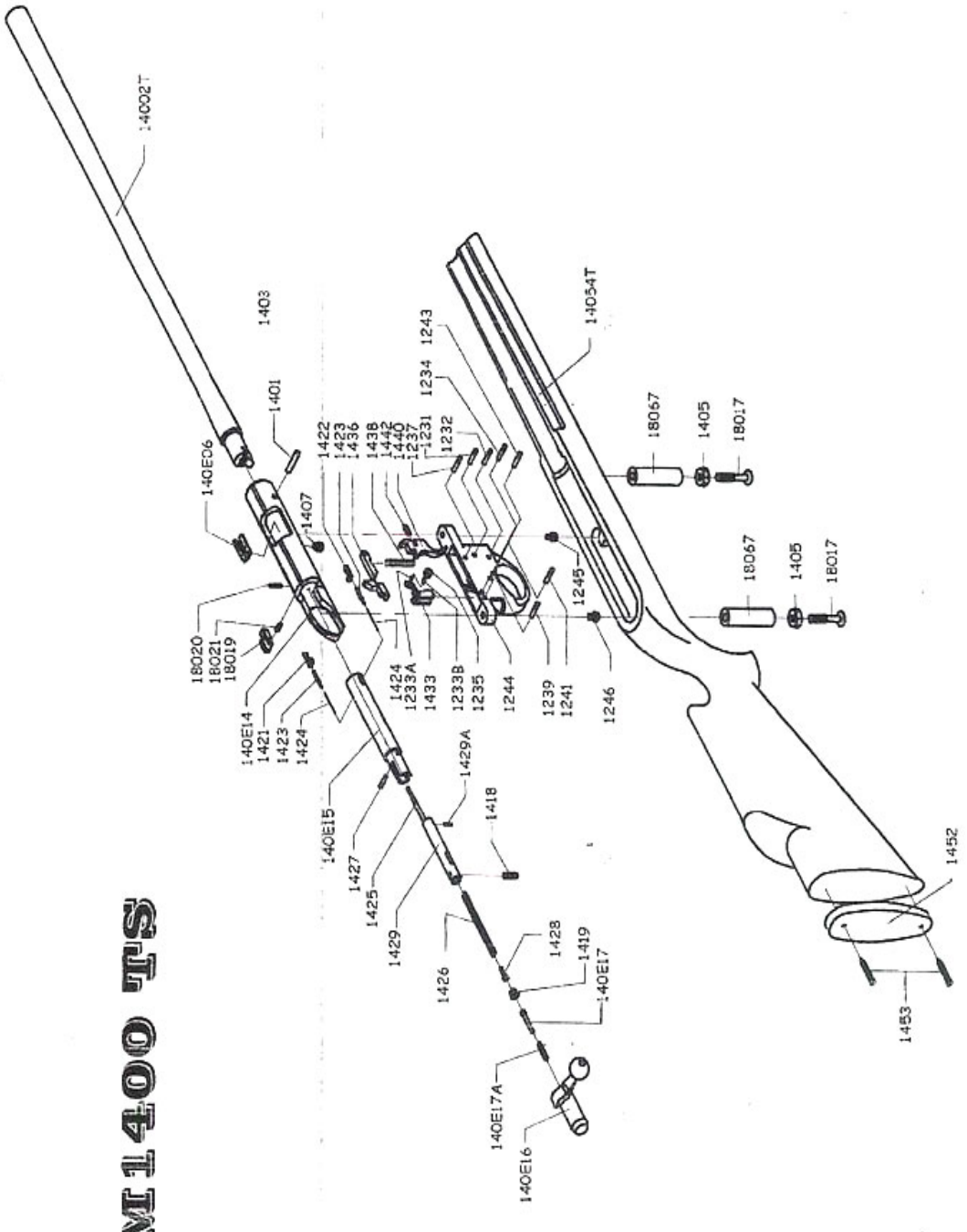
C- TRIGGER HOUSING ASSEMBLY

Safety Latch	1233
Safety Latch Bearing	1233A
Safety Latch Bearing Spring	1233B
Safety Latch Pivot Pin	1234
Safety Latch Button	1235
Sear	1236
Sear Pivot Pin	1237
Sear Spring	1238
Sear Stop Pin	1239
Trigger	1240
Trigger Pivot Pin	1241
Trigger Spring	1242
Trigger Stop Pin	1243
Trigger Housing	1244
Trigger Housing Hold Down Screw (front)	1245
Trigger Housing Hold Down Screw (rear)	1246

D- GUNSTOCK ASSEMBLY

Butt Pad (plastic)	1452
Butt Pad Retainer Screws	1453
Gun Stock	14054T

ML 1400 TS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